

Specification of Thermoelectric Module

TEC1-19912

Description

The 199 couples, 40 mm × 40 mm size module which is made of selected high performance ingot to achieve superior cooling performance and greater delta T up to 70 °C, designed for superior cooling and heating up to 100 °C applications. If higher operation or processing temperature is required, please specify, we can design and manufacture the custom made module according to your special requirements.

Features

- No moving parts, no noise, and solid-state
- Compact structure, small in size, light in weight
- Environmental friendly
- RoHS compliant
- Precise temperature control
- Exceptionally reliable in quality, high performance

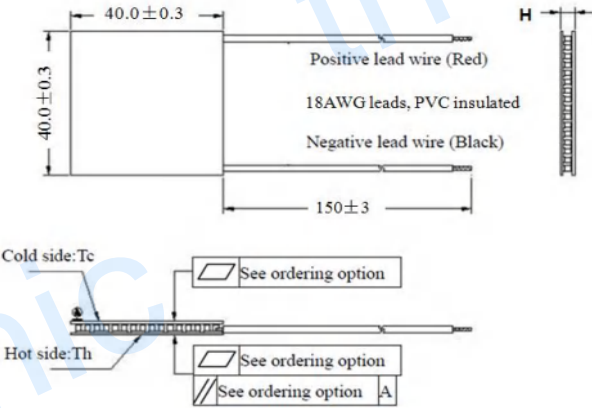
Application

- Food and beverage service refrigerator
- Portable cooler box for cars
- Liquid cooling
- Temperature stabilizer
- CPU cooler and scientific instrument
- Photonic and medical systems

Performance Specification Sheet

Th(°C)	27	50	Hot side temperature at environment: dry air, N ₂
DT _{max} (°C)	70	79	Temperature Difference between cold and hot side of the module when cooling capacity is zero at cold side
U _{max} (Voltage)	25.0	26.6	Voltage applied to the module at DT _{max}
I _{max} (amps)	11.3	11.3	DC current through the modules at DT _{max}
Q _{Cmax} (Watts)	177.3	191.7	Cooling capacity at cold side of the module under DT=0 °C
AC resistance(ohms)	1.70	1.88	The module resistance is tested under AC
Tolerance (%)	± 10		For thermal and electricity parameters

Geometric Characteristics Dimensions in millimeters



Manufacturing Options

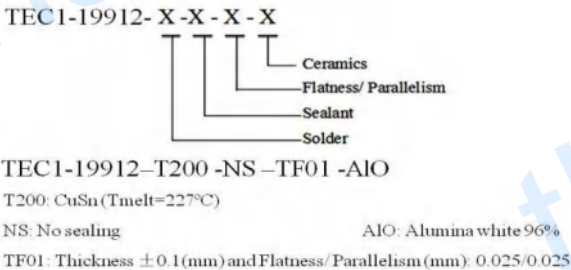
- A. Solder:**
 1. T100: BiSn (T_{melt}=138°C)
 2. T200: CuAgSn (T_{melt} = 217°C)
 3. T240: SbSn (T_{melt} = 240°C)
- B. Sealant:**
 1. NS: No sealing (Standard)
 2. SS: Silicone sealant
 3. EPS: Epoxy sealant
- C. Ceramics:**
 1. Alumina (Al₂O₃, white 96%)
 2. Aluminum Nitride (AlN)
- D. Ceramics Surface Options:**
 1. Blank ceramics (not metalized)
 2. Metalized

Ordering Option

Suffix	Thickness (mm)	Flatness/ Parallelism (mm)	Lead wire length(mm) Standard/Optional length
TF	0:3.2±0.1	0:0.05/0.08	150±3/Specify
TF	1:3.2±0.03	1:0.03/0.03	150±3/Specify

Eg. TF01: Thickness 3.2 ± 0.1 (mm) and Flatness 0.03/ 0.03 (mm)

Naming for the Module

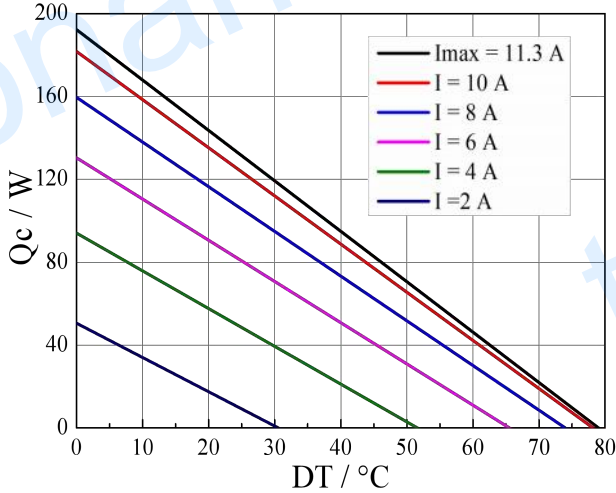
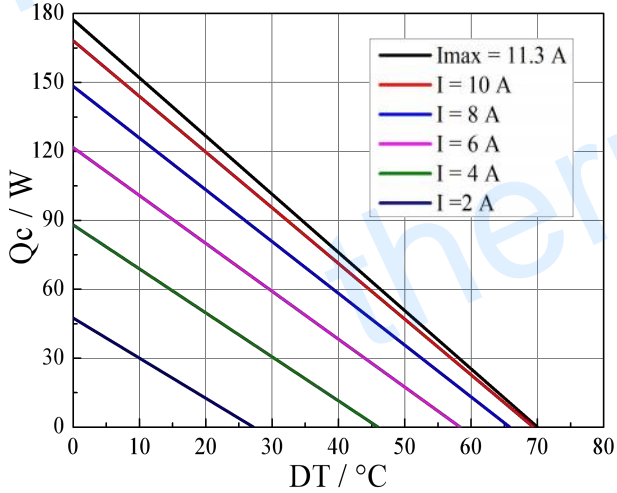


Specification of Thermoelectric Module

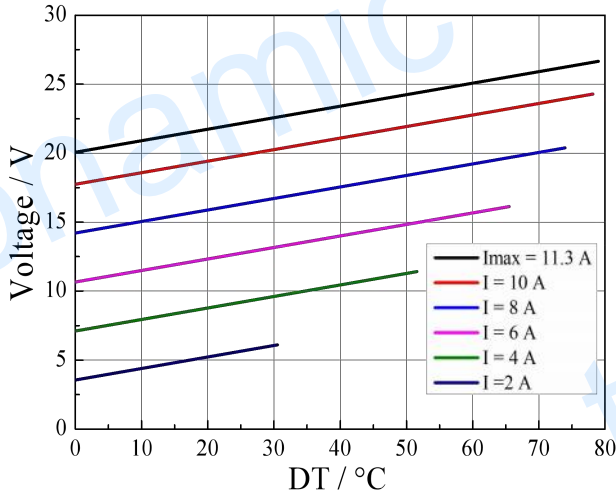
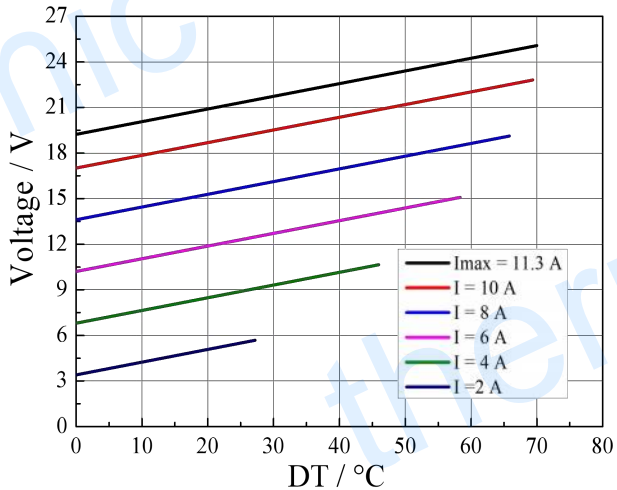
TEC1-19912

Performance Curves at Th=27 °C

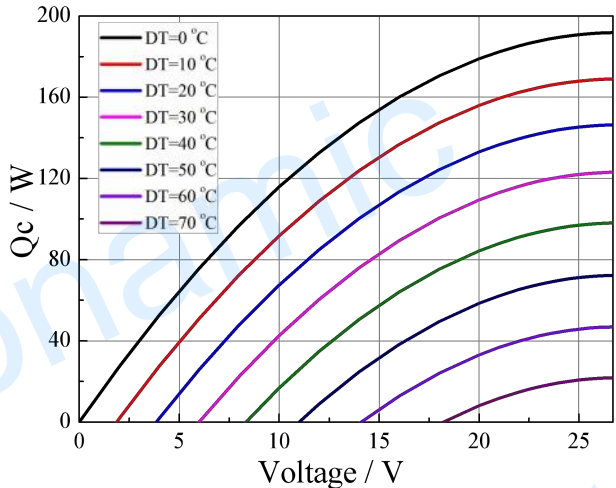
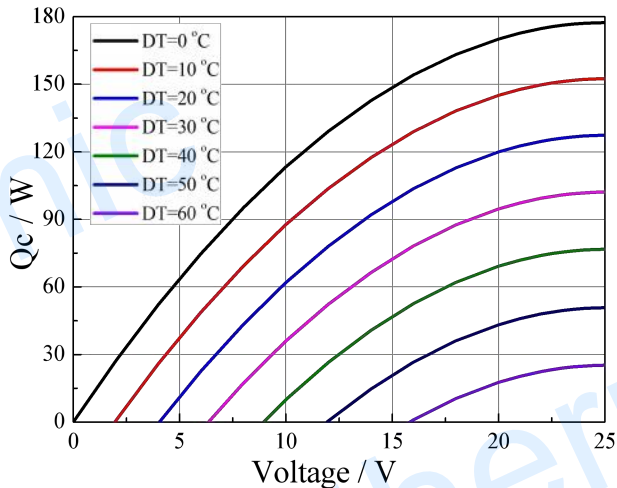
Performance Curves at Th=50 °C



Standard Performance Graph $Q_c = f(DT)$



Standard Performance Graph $V = f(\Delta T)$

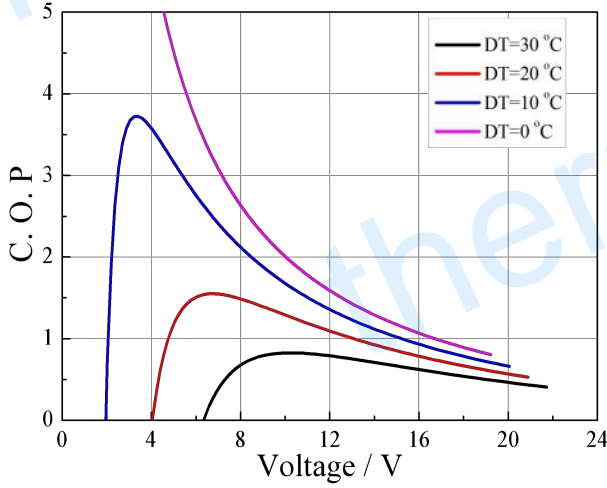


Standard Performance Graph $Q_c = f(V)$

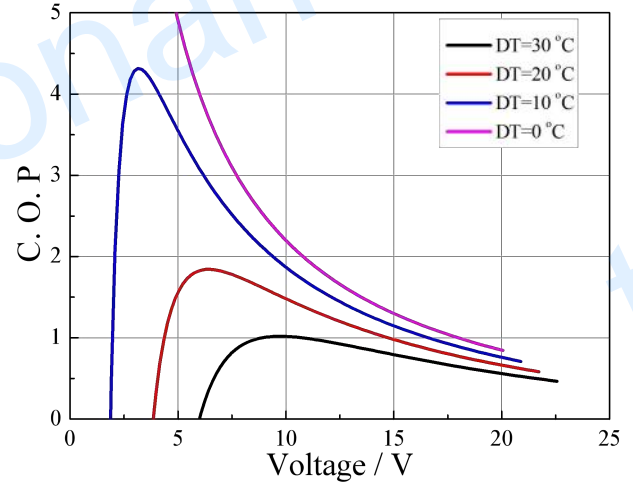
Specification of Thermoelectric Module

TEC1-19912

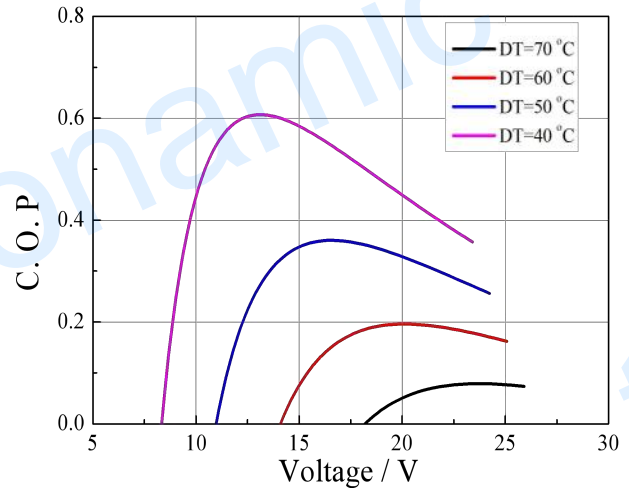
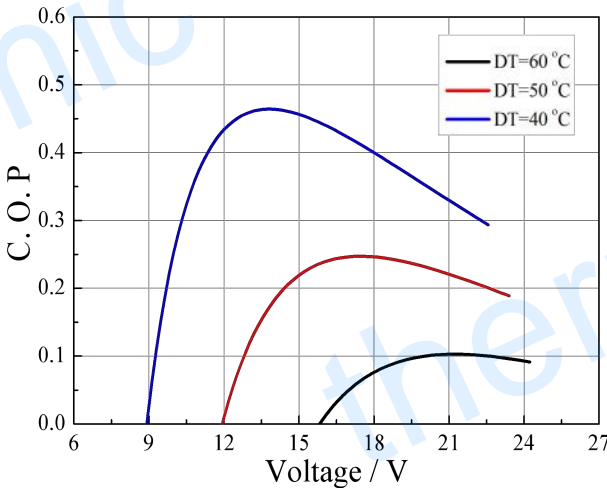
Performance Curves at Th=27 °C



Performance Curves at Th=50 °C



Standard Performance Graph COP = f(V) of ΔT ranged from 0 to 30 °C



Standard Performance Graph COP = f(V) of ΔT ranged from 40 to 60/70 °C

Remark: The coefficient of performance (COP) is the cooling power Q_c /Input power ($V \times I$).

Operation Cautions

- Attach the cold side of module to the object to be cooled
- Attach the hot side of module to a heat radiator for heat dissipating.
- Storage module below 100 °C
- Operation below I_{max} or V_{max}
- Work under DC